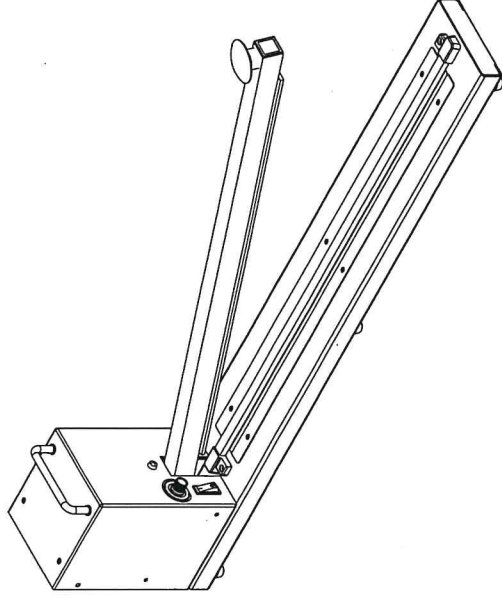


# IMPULSE HAND SEALER SUPER LARGEST INSTRUCTION MANUAL

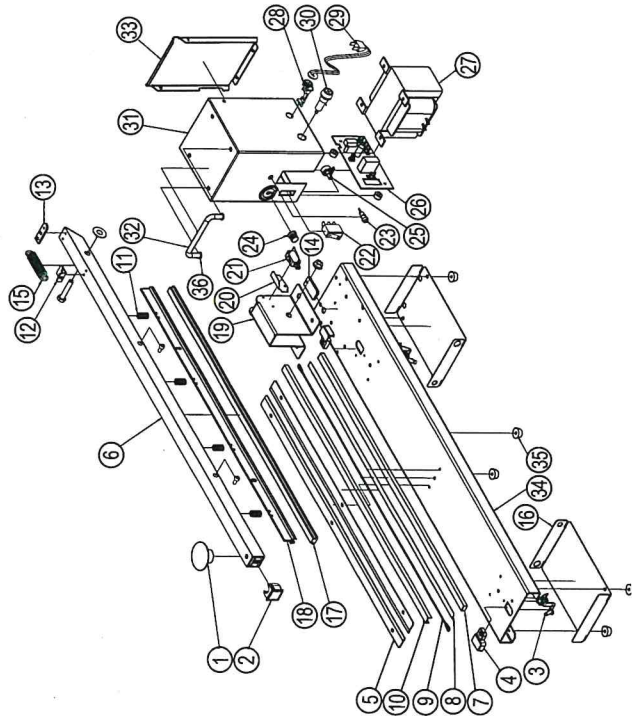


# CE

450HN, 450HNR  
600HN, 600HNR  
800HN, 800HNR  
1000HN, 1000HNR  
(HI SERIES)  
(HIR SERIES)

## 1. CONSTRUCTION DIAGRAM

USE ONLY WITH HN & HNR SERIES (HEATER ON SEALING JAW)



1 Handle Knob

2 Platen End Cup

3 Heater Terminal Assemblies

4 Heater Wire End Cover

5 Fixed PTFE Cloth Plate

6 Platen Arm

7 Sealing Lower Jaw

8 Lower PTFE Strip

9 Heater Wire

10 Upper PTFE Cloth

11 Sealing Pressing Spring

12 Bracket for Spring

13 Switch Lever

14 Rubber Pad

15 Return Spring

16 Bottom Covers

17 Sealing Silicon Rubber

18 Silicon Rubber Holder

19 Arm Bracket

20 Switch Insulation

21 Limited Switch

22 Power Switch

23 Sealing LED Lamp

24 Timer Knob

25 Variable Resistor

26 Control PCB Set

27 Transformer

28 Strain Relief Bushing

29 Power Plug

30 Fuse Holder

31 Enclosure Body

32 Handle

33 Back Cover

34 Base Enclosures

35 Rubber Foot

36 Handle Washers